

**SPECIFICATION FOR MINNESOTA ELEVATOR, INC.**  
**5000# -6000# TWIN JACK HOLELESS HYDRAULIC FREIGHT ELEVATOR**

**PART 1 - GENERAL**

**1.01 DESCRIPTION**

A. This Specification is intended to cover the complete furnishing and installing of one (1) twin jack holeless oil hydraulic freight elevator as manufactured by Minnesota Elevator, Incorporated or approved equal. All work will be performed in a workmanlike manner and is to include all work and material in accordance with the drawings and as specified herein. In all cases where a device or part of the equipment is herein referred to in the singular number, it is intended that such reference will apply to as many such devices as are required to complete the installation.

**1.02 WORK NOT INCLUDED**

- A. To complete this installation, the following items must be performed or furnished by other than the elevator contractor in accordance with governing codes:
1. A properly framed and enclosed legal hoistway, including venting and governor access as required by the governing code or authority.
  2. Suitable machine room with legal access and ventilation, with a concrete floor. Temperature in machine room to be maintained between 55° F. and 90° F.
  3. Adequate rail bracket supports, bracket spacing as required by governing code. Separator beams where required.
  4. Dry pit reinforced to sustain normal vertical forces from cylinder and rails, and impact loads from buffer engagement and safety setting forces through rails.
  5. Adequate support for sill angles across full width of hoistway at each landing. Vertical surfaces of entrance sill supports to be plumb, one above the other, and square with the hoistway. Finished floor and grout, if required, between door frames and sill line.
  6. Hoistway walls are to be designed and constructed in accordance with the required fire rating including where penetrated by elevator fixture boxes and to include adequate fastening to hoistway entrance assemblies. Front entrance walls are not to be constructed until after door frames and sills are in place.
  7. Any cutting, including cutouts to accommodate hall signal fixtures, patching and painting of walls, floors or partition is together with finish painting of entrance doors and frames.
  8. Mechanical requirement as follows:
    - a. Machine room venting.
  9. Electrical requirement as follows:
    - a. All electric power for lights, tools, hoists, etc. during erection as well as electric current for starting, testing and adjusting the elevator.
    - b. A fused disconnect switch for each elevator per the National Electrical Code with feeder or branch wiring to controller. Size to suit elevator contractor.
    - c. A 120 volt, AC, 20 amp, single phase power supply with fused SPST disconnect switch for each elevator, with feeder wiring to each controller for car lights.
    - d. Suitable light and convenience outlets in machine room with light switches located within 18 inches of lock jamb side of machine room door.
    - e. A convenience outlet and light fixture in the pit with the switch located adjacent to the access door.
  10. Telephone instrument or means within the car for communicating or signaling to an accessible point outside the hoistway or central exchange system or approved emergency service, unless stated elsewhere in the Specifications.

11. Guarding and protecting the hoistway during construction:
  - a. The protection of the hoistway will include solid panels surrounding each hoistway opening at each floor, a minimum of 48 inches high.
  - b. Hoistway guards to be erected, maintained and removed by others.

### 1.03 QUALITY ASSURANCE

- A. All work will be performed in accordance with the latest revised edition (as of the date bids are taken) of the American Society of Mechanical Engineers Safety Code for Elevators and Escalators (ASME A17), the National Electrical Code and/or such State and local codes as may be applicable.

### 1.04 SUBMITTALS

- A. Shop Drawings: The elevator contractor will prepare drawings showing the general arrangement of the elevator equipment and cab. These drawings will be approved and the hoistway size guaranteed before proceeding with fabrication and installation of the elevator.

### 1.05 PERMITS, TAXES AND LICENSES

- A. All applicable sales and use taxes, permit fees and licenses, of the date bids are taken, will be paid for by the elevator contractor.

### 1.06 GUARANTEE

- A. The elevator contractor will guarantee the materials and workmanship of the apparatus furnished by him under these specifications and he will make good any defects not due to ordinary wear and tear or improper use or carelessness which may develop within one (1) year from date of completion of each elevator.

### 1.07 MAINTENANCE

- A. A quality maintenance service consisting of regular examinations, adjustments and lubrication of the elevator equipment will be provided by the elevator contractor for a period of three (3) months after the elevator has been turned over for the customer's use. All work will be performed by competent employees during regular working hours of regular working days and will include emergency 24 hour callback service. This callback service will not cover adjustments, repairs or replacement of parts due to negligence, misuse, abuse, or accidents caused by persons other than the elevator contractor. Only genuine parts and supplies as used in the manufacture and installation of the original equipment will be provided.

### 1.08 JOB CONDITIONS

- A. Temporary Use of Elevator:
  1. Should any elevator be required for use before final completion, others will provide without expense to the elevator contractor, if required, temporary car enclosures, requisite guards or other protection for elevator hoistway openings, a main line switch with wiring, necessary power, signaling devices, lights in car and elevator operators together with any other special labor or equipment needed to permit this temporary usage.
  2. The elevator contractor will be reimbursed for any labor and materials which is not part of the permanent elevator installation and which is required to provide temporary elevator

service. In addition, the elevator contractor's temporary acceptance form will be executed before any elevator is placed in temporary service, and the cost of power and operation, maintenance or the equipment and rehabilitation of equipment will be paid for by others.

## PART 2 - PRODUCTS

### 2.01 MATERIALS

#### A. Description of equipment: One (1) Twin Jack Holeless Oil Hydraulic Freight Elevator:

1. Control: Micro processor based, non-proprietary
2. Capacity: \_\_\_\_\_lb
3. Speed: \_\_\_\_\_FPM
4. Operation: Single Automatic Push button Operation
5. Platform Size: \_\_\_\_\_Wide x \_\_\_\_\_Deep
6. Travel: \_\_\_\_\_ Feet \_\_\_\_\_Inches
7. Power Supply: \_\_\_\_\_ (Verify), 3 phase, 60 cycles
8. Machine Location: Adjacent to hoistway on lowest level
9. Stops: \_\_\_\_\_
10. Openings: \_\_\_\_\_
11. Hoistway Size: \_\_\_\_\_Wide x \_\_\_\_\_Deep
12. Hoistway Doors: \_\_\_\_\_ wide by 8'-0" high, vertical bi-parting power freight doors
13. Door Operation: Power vertical bi-parting hoistway doors and single-section car gate
14. Car Enclosure: 14 gauge steel, enamel finish, 8'-0" high inside
15. Signals: Landing buttons with in-use lights
16. Special Features:
  - a. Telephone compartment in car
  - b. Door open bell
  - c. Emergency cab lighting and alarm

#### B. Hoistway Equipment:

1. Platform  
Welded steel stringers and headers. Floor of steel diamond tread plate. Front and rear of platform to be supported from beneath by transverse structural steel channel weldment.
2. Toe Guard  
24" high x 16 gauge, galvanized steel, with diagonal braces from toe guard bottom to platform stringers.
3. Sling  
Bolted assembly consisting of structural or formed steel channel. Brace rods with continuously adjustable length to support all four corners of platform.
4. Guide Set  
Cast aluminum swivel slipper guides with removable UHMW polyethylene gibs.
5. Buffer Stands  
Two free-standing spring buffer stands consisting of drilled floor plate, tubular upright, and removable springs with internal stop pipes to control stroke.

6. Rail  
Solid steel elevator guide rails shall be furnished to guide the car, erected plumb and securely fastened to the building structure.
7. Rail Brackets  
Two steel angles bolted together, one fastened to wall and the other clipped to the rail back. Adjustable for widthwise and depthwise position.
8. Limit Switch Package  
Cam to be 14 gauge steel, 5 ft. high, ramped at ends. Limit switch package to consist of seven CSA-approved switches and five brackets to mount switches to back of rail. Switches to be pre-wired, and assembled as follows: (1) top slowdown on one bracket; (2) top directional and top final combined on one bracket; (3) bottom slowdown on one bracket; (4) bottom directional and bottom final combined on one bracket; (5) access zone on one bracket.
9. Cylinder Mounting Assembly  
Base of cylinder to be mounted to pit floor. Cylinder to be secured to wall by a steel bracket around the full 360 degree circumference, to fasten to the wall mounting surface with two horizontally spaced bolts, and adjustable for widthwise, depthwise, and vertical adjustment.
10. Cylinder  
The cylinder shall be constructed of steel pipe of sufficient thickness and suitable for the operating pressure per current ASME Code. The top of the cylinder shall be equipped with a cylinder head with drip ring and self-adjusting packing. The plunger shall be constructed of selected steel tubing or pipe of proper diameter machined true and smooth with a fine polished finish. The plunger shall be provided with a stop ring electrically welded to it to prevent the plunger from leaving the cylinder. The plunger and cylinder shall be installed plumb and must operate freely with minimum friction.
11. Oil Line  
Schedule 40 ASTM A-53 Grade B pipe shall be installed between the pumping unit and the cylinder.
12. Oil Line Fittings  
Fittings shall be of the grooved type. Shut-off valves shall be provided in the machine room and in the elevator pit for maintenance and adjusting purposes.
13. Oil Line Support Stands  
Oil line shall be supported with an adequate number of support stands. Stands shall be anchored to the floor or wall and adjustable in height. Isolation clamps shall secure the oil line to the stand around the full 360 degree circumference.
14. Pit Switch  
An emergency stop switch will be located in the pit.

## C. Pumping Unit

1. Tank

a. Submersible

The storage tank shall be constructed of 12-gauge steel and shall be provided with a removable cover containing a removable oil dip stick. The pump and submersible motor shall be mounted on a special reinforced isolation mount. The control valve shall be mounted in the discharge line above the oil level and easily accessible from the top of the tank. An air-bladder silencer shall be provided at the control valve discharge.

b. Dry

The storage tank shall be constructed of 12-gauge steel and shall be provided with a removable cover. A combination oil level sight gauge / thermometer shall be mounted to the side of the tank. The pump and belt-driven motor shall be mounted on a special reinforced isolation frame beneath the tank. The control valve shall be mounted in the discharge line immediately beneath the tank. An air-bladder silencer shall be provided at the control valve discharge.

2. Motor

The motor shall be of the alternating current, polyphase squirrel cage induction type and shall be of a design especially adapted to electro-hydraulic requirements.

3. Pump

The pump shall be a positive displacement screw type to give smooth operation and shall be especially designed and manufactured for elevator service.

4. Control Valve

The control valve shall be manifold with up, down and check valve sections. A control section including solenoid valves will direct the main valve and control up and down starting, transition from full speed to leveling speed, up and down stops, pressure relief and manual lowering. Down speed and up and down leveling shall be controlled at the main valve sections. All of these functions shall be fully adjustable for maximum smoothness and to meet contract conditions. The manual lowering feature will permit lowering the elevator at slow speed in the event of power failure or for adjusting purposes.

D. Wiring

All wiring and electrical interconnections will comply with the governing codes. Insulated wiring will have flame retardant and moisture-proof outer covering, and will be run in conduit tubing or electrical wireways. Traveling cables will be flexible and suitable suspended to relieve strain on individual conductors.

E. Leveling Device

The elevator will be provided with an automatic leveling device which will bring the car to a stop within 3/8" of the landing level regardless of load or direction of travel. Landing level will be maintained within the leveling zone irrespective of the hoistway doors being open or closed.

F. Controller

A non-proprietary microprocessor controller as manufactured by Vertitron Midwest, Inc. will be provided including necessary starting switches of adequate size together with all relays, switches and hardware required to accomplish the operation specified. A three-phase overload device will be provided to protect the motor against overloading.

G. Car Stall Protective Circuit

A protective circuit will be provided which will stop the motor and the pump and return the car to its lowest landing in the event that the car, while traveling up, does not reach its designated landing within a predetermined time interval. This circuit will permit a normal exit from the car but prevent further operation of the elevator until the trouble has been corrected.

H. Emergency Car Lighting

An emergency power unit employing a 6 volt sealed rechargeable battery and totally static circuits will be provided that will illuminate the elevator car and provide current to the alarm bell in the event of normal power failure. The equipment will comply with the requirements of the ASME Code. This unit will be an integral part of the car operating panel.

I. Zoned Hoistway Access Keyswitch

1. A keyswitch will be provided at both landings which will allow limited car operation while car and hoistway doors are opened.

J. Car and Hall Signal Fixtures

1) Swing Car Operating Panel

- a) A swing-type car operating panel shall be furnished. Panel will contain a bank of mechanical illuminated buttons marked to correspond to the landings served, an emergency stop button, door open and door close buttons. The emergency call button shall be connected to a bell that serves as an emergency signal. Switches for lights and fan shall also be located in the car operating panel.

K. Telephone Compartment

- 1) A telephone compartment will be provided in the car operating panel.

L. Freight Cab Enclosure

1. Walls and canopy shall be 14 gauge solid hot rolled steel panels. Wall panels shall be 24" width maximum. Canopy panels shall be 24" width maximum. Panels shall be bolted or welded together in sections.
2. Wall panel seams shall line up with canopy panel seams.
3. Gate post shall be adjustable to accommodate variation in wall panels.
4. Wall panels shall be interchangeable.
5. Canopy panels shall be interchangeable.
6. Lights to be (2) tube by 4' long fluorescent with top guards.
7. Finish to be air dry enamel.

## PART 3 - EXECUTION

### 3.01 INSPECTION

- A. Prior to beginning the installation of elevator equipment, examine the following and verify that no irregularities existing that would affect quality or execution of work as specified.
  1. Hoistway size and plumbness
  2. Sill pockets
  3. Sill supports
- B. Do not proceed with installation until previous work conforms to project requirements.

### 3.02 INSTALLATION

- A. General:
  - 1. Install the elevator in accordance with accepted manufacturers= directions and ASME A17.1.
  - 2. Install machine room equipment with clearances, hoists or other means for maintenance.
  - 3. Install items so that they may be removed by portable hoists or other means for maintenance.

### 3.03 FIELD QUALITY CONTROL

- A. Provide all personnel, equipment and instruments required for inspection and testing.
- B. Have acceptance inspection, required by local authority, performed by enforcing agency.

### 3.04 ADJUST AND CLEAN

- A. Adjustments:
  - 1. Adjust brackets, controllers, leveling switches, generators, limit switches, stopping switches and safety governors to operate to within accepted design tolerances.
  - 2. Adjust car leveling devices so the car stops within 3/8" of the finished floor.
  - 3. Lubricate all equipment in accordance with accepted manufacturers= instructions.
- B. Clean Up:
  - 1. Removal from hoistway surfaces all loose materials and filings resulting from this work.
  - 2. Clean the machine room floor of dirt, oil and grease
  - 3. Remove crating and packing materials from premises.

**End of Section**